

SAFETY DATA SHEET



CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

UFI : U8A8-A00M-V00C-KMXR

Product code : CW2460 Part B

Product description : Hardener for adhesive.

Product type : Liquid.

Other means of identification : Hardener for adhesive.
Industrial/Professional use
UFI: U8A8-A00M-V00C-KMXR
Date of commencement of manufacture or import October 2021

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses	
Hardener for adhesive. Product Application and Material uses Reference Website: or QR code	
Uses advised against	Reason
Other	Industrial/Professional use

1.3 Details of the supplier of the safety data sheet

Manufacturer
Chemtronics
8125 Cobb Center Drive
Kennesaw, GA 30152
Tel. 770-424-4888 or toll free 800-645-5244

Distributor

Importer
ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands
Email: info@itw-cc.com
Tel: +31 88 1307 400
FAX: +31 88 1307 499
Website: www>Chemtronicseu.com

e-mail address of person responsible for this SDS : Only Representative
Bay 150
Shannon Industrial Estate
Shannon
County Clare
Ireland
V14 DF82
+353 61 771 500
customerservice.shannon@itwpp.com

National contact

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ITW Contamination Control BV
Saffierlaan 5
VZ-2132 Hoofddorp
The Netherlands
Email: info@itw-cc.com
Tel: +31 88 1307 400
FAX: +31 88 1307 499
Website: www.Chemtronicseu.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : EMERGENCY HEALTH INFORMATION:
Austria 01 406 43 43, Belgium +070 245 245, Bulgaria +359 2 9154 233, Croatia +3851 2348 342, Cyprus 1401, Czech Republic +420224 919 293, Denmark +45 8212 1212, Estonia 16662, Finland 0800 147 111, France +33 (0) 1 45 42 59 59, Germany Bonn Poison Center +49-228 192 40, Greece (0300) 2107793777, Hungary +36-80-201-199, Iceland 543-4071, Ireland Emergency medical information: (seven days) contact National Poisons Information Centre, Beaumont Hospital, Dublin 9DOV2NHO, Ireland Members of the Public Number (8 am to 10 pm) "+353-(0) 1 809 2166" Healthcare professional telephone Number (24 hrs) "353 (0) 1 809 ", Italy CAV "Ospedale Pediatrico Bambino Gesù" - Rome Tel. (+39) 06.6859.3726, CAV "Azienda Ospedaliera Università di Foggia" - Foggia Tel. 800.183.459, CAV "Azienda Ospedaliera A. Cardarelli" - Naples Tel. (+39) 081.545.3333, CAV Policlinico "Umberto I" - Rome Tel. (+39) 06.4997.8000, CAV Policlinico "A. Gemelli" - Rome Tel. (+39) 06.305.4343, CAV Azienda Ospedaliera "Careggi" U.O. Tossicologia Medica - Florence Tel. (+39) 055.794.7819, CAV National Centre for Toxicological Information - Pavia Tel. (+39) 0382.24.444, CAV Niguarda Hospital - Milan Tel. (+39) 02.66.1010.29, CAV Azienda Ospedaliera Papa Giovanni XXIII - Bergamo Tel. 800.88.33.00, CAV Veneto Poison Control Centre - Verona Tel. 800.011.858, Latvia +371 67042473, Lithuania +370 (85)2362052, Luxembourg +352 8002 5500, Netherland +31 88 75 585 61, Norway +47 22 59 13 00, Poland +48 42 2530 400, Portugal +351 800 250 250, Romania +40 21 599 2300, Slovakia +421 2 5477 4166, Slovenia 112, Spain +34 91 562 04 20, Sweden 112 United Kingdom (England or Wales) 0845 46 47 or Scotland 08454 24 24 24 (UK only)

Supplier

Telephone number : Chemtronics Product Information: 800-TECH-401 (800-832-4401)
Chemtronics Customer Service: 800-645-5244
Hours of operation : 8:00 AM to 5:00 PM
Information limitations : EMERGENCY HEALTH INFORMATION:
EMERGENCY SPILL INFORMATION:
Transport information

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302
Acute Tox. 4, H312
Skin Corr. 1B, H314
Eye Irrit. 2, H319
Skin Sens. 1, H317
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

SECTION 2: Hazards identification

Ingredients of unknown toxicity : 75 percent of the mixture consists of component(s) of unknown acute oral toxicity
75 percent of the mixture consists of component(s) of unknown acute dermal toxicity
95 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word : Danger

Hazard statements : Harmful if swallowed or in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment. Avoid breathing vapour. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response : Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements : FOR INDUSTRIAL USE ONLY
For professional use only.
UFI: U8A8-A00M-V00C-KMXR

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
silver	EC: 231-131-3 CAS: 7440-22-4	≥75 - ≤90	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1000 M [Chronic] = 1000	[1] [2]
2-piperazin-1-ylethylamine	EC: 205-411-0 CAS: 140-31-8 Index: 612-105-00-4	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 500 mg/kg ATE [Dermal] = 1100 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately.

SECTION 4: First aid measures

Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains
Ingestion Seek medical attention.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 7: Handling and storage

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
E1	100 tonnes	200 tonnes

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
silver	EU OEL (Europe, 1/2022) TWA 8 hours: 0.1 mg/m ³ .

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

silver

Result

DNEL - General population - Long term - Inhalation

0.0023 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Inhalation

0.0076 mg/m³

Effects: Systemic

DNEL - General population - Long term - Oral

0.11 mg/kg bw/day

Effects: Systemic

DNEL - General population - Long term - Inhalation

0.0023 mg/m³

Effects: Local

DNEL - Workers - Long term - Inhalation

0.0076 mg/m³

Effects: Local

SECTION 8: Exposure controls/personal protection

2-piperazin-1-ylethylamine

DNEL - Workers - Long term - Inhalation

15 µg/m³

Effects: Local

DNEL - Workers - Short term - Inhalation

80 µg/m³

Effects: Local

DNEL - Workers - Long term - Dermal

3.33 mg/kg bw/day

Effects: Systemic

DNEL - Workers - Short term - Inhalation

10.6 mg/m³

Effects: Systemic

DNEL - Workers - Long term - Inhalation

10.6 mg/m³

Effects: Systemic

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls

- : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection

- : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

- : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 8: Exposure controls/personal protection

- Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
- Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state

: Liquid.
- Colour

: Silver. Grey.
- Odour

: Amine-like.
- Odour threshold

: Not available.
- Melting point/freezing point

: Not available.
- Boiling point or initial boiling point and boiling range

: 121°C (249.8°F)
- Flammability

: Not available.
- Lower and upper explosion limit

: Not available.
- Flash point

: Closed cup: >93.3°C (>199.9°F) [Setaflash]
- Auto-ignition temperature

:

Ingredient name	°C	°F	Method
2-piperazin-1-ylethylamine	>300	>572	

- Decomposition temperature

: Not available.
- pH

: Not available.
- Viscosity

: Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): Not available.
- Solubility

:
Not available.
- Solubility in water

: Not available.
- Partition coefficient n-octanol/ water (log Pow)

: Not applicable.
- Vapour pressure

:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
2-piperazin-1-ylethylamine	0.039	0.0052				

- Relative density

: 4.1
- Relative vapour density

: >1 [Air = 1]
- Particle characteristics
- Median particle size

: Not applicable.

9.2 Other information

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 9: Physical and chemical properties

- 9.2.1 Information with regard to physical hazard classes
- Explosive properties : Non-explosive in the presence of the following materials or conditions: open flames, sparks and static discharge, heat, shocks and mechanical impacts, oxidising materials, reducing materials, combustible materials, organic materials, metals, acids, alkalis and moisture.
- Oxidising properties : Not available.
- 9.2.2 Other safety characteristics
- Evaporation rate : <1 (butyl acetate = 1)

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid : No specific data.
- 10.5 Incompatible materials : No specific data.
- 10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
- Acute toxicity
- Not available.

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
2-piperazin-1-ylethylamine	500	1100	N/A	N/A	N/A

<u>Skin corrosion/irritation</u>	Result
Product/ingredient name	Rabbit - Skin - Severe irritant
2-piperazin-1-ylethylamine	<u>Duration of treatment/exposure:</u> 24 hours
	<u>Amount/concentration applied:</u> 5 mg

Conclusion/Summary [Product] : Not available.

<u>Serious eye damage/eye irritation</u>	Result
Product/ingredient name	Rabbit - Eyes - Moderate irritant
2-piperazin-1-ylethylamine	<u>Duration of treatment/exposure:</u> 24 hours
	<u>Amount/concentration applied:</u> 20 mg

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 11: Toxicological information

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes of exposure

Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : No known significant effects or critical hazards.
- Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

SECTION 11: Toxicological information

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains Ingestion Seek medical attention.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product]	: Not available.
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product]	: The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.
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11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name

silver

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: <24 hours

2.13 µg/l [96 hours]

Effect: Mortality

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

0.24 µg/l [48 hours]

Effect: Mortality

Chronic - NOEC - Marine water

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 12: Ecological information

Algae - Dinoflagellate - *Glenodinium halli*
5 mg/l [72 hours]
Effect: Population

Acute - EC50 - Marine water

Algae - Cryptomonad - *Chroomonas sp.*
1.4 µg/l [4 days]
Effect: Population

2-piperazin-1-ylethylamine

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*
Age: 31 days; Size: 21 mm; Weight: 0.147 g
2190 mg/l [96 hours]
Effect: Mortality

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
silver	-	70	Low
2-piperazin-1-ylethylamine	-1.48	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
2-piperazin-1-ylethylamine	1.5	33.6814

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
silver	No	No	No	No	No	No	No
2-piperazin-1-ylethylamine	No	N/A	Yes	No	N/A	N/A	Yes

Mobility : Not available.

Conclusion/Summary : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Regulation (EC) No. 1907/2006 [REACH]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
silver	No	No	No	No	No	No	No
2-piperazin-1-ylethylamine	No	N/A	N/A	No	N/A	N/A	N/A

Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
silver	No	No	No	No	No	No	No
2-piperazin-1-ylethylamine	No	N/A	N/A	No	N/A	N/A	N/A

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.
Regulation (EC) No. 1272/2008 [CLP]

12.6 Endocrine disrupting properties

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 12: Ecological information

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	-	-	-	-

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

CIRCUITWORKS® 60 Minute CONDUCTIVE EPOXY - Part B (Hardener)
CW2460 Part B

SECTION 14: Transport information

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorisation](#)

[Annex XIV](#)

None of the components are listed above the relevant limit.

[Substances of very high concern](#)

None of the components are listed above the relevant limit.

[Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles](#)

Product/ingredient name	%	Designation [Usage]
CW2460 Part B (UFI)	≥90	3

Labelling : Not applicable.

[Other EU regulations](#)

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

Explosive precursors : Not applicable.

[Ozone depleting substances \(EU 2024/590\)](#)

Not listed.

[Prior Informed Consent \(PIC\) \(649/2012/EU\)](#)

Not listed.

[Persistent Organic Pollutants](#)

Not listed.

[Seveso Directive](#)

This product is controlled under the Seveso Directive.

[Danger criteria](#)

Category
E1

[National regulations](#)

[International regulations](#)

[Chemical Weapon Convention List Schedules I, II & III Chemicals](#)

Not listed.

[Montreal Protocol](#)

Not listed.

[Stockholm Convention on Persistent Organic Pollutants](#)

Not listed.

SECTION 15: Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate B = Bioaccumulative BCF = Bioconcentration Factor CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization M = Mobile N/A = Not available P = Persistent PBT = Persistent, Bioaccumulative and Toxic PMT = Persistent, Mobile and Toxic PNEC = Predicted No Effect Concentration RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SGG = Segregation Group T = Toxic vB = Very Bioaccumulative vM = Very Mobile vP = Very Persistent vPvB = Very Persistent and Very Bioaccumulative
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SECTION 16: Other information

vPvM = Very Persistent and Very Mobile

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302	Calculation method
Acute Tox. 4, H312	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Acute 1, H400	Calculation method
Aquatic Chronic 1, H410	Calculation method

Full text of abbreviated H statements

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Sens. 1	SKIN SENSITISATION - Category 1

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Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.